

# Ink Selection Chart

SURFACE	SOLVENT BASE			WATER BASE		
	Non-Pigmented DPI-16	Pigmented Opaque #24	Pigmented Opaque #2001	Non-Pigmented Removable Dye #212	Pigmented Removable Opaque #2021	Pigmented Permanent Opaque #311
ALUMINUM	1	1	1	1	1	1
BOLTS / FASTENERS	1	1	1	1	1	1
BRASS	1	1	1	1	1	1
TEXTILES	1	1	1	1	1	1
FIBRE PRODUCTS	1	1	1	1	1	1
GLASS	1	1	1	1	1	1
HOT / OILY METAL	1	1	1	1	1	1
PLASTIC	1	1	1			
RUBBER			1		1	
STAINLESS STEEL	1	1	1	1	1	1
WIRE PRODUCTS	1	1	1	1	1	1

## Special Marking Inks

- For detection by optical, fluorescent, UV, and color sensors
- For high temperature applications
- For resistance to specific chemicals
- To provide an extremely fast dry time
- For laser marking applications
- Lead/chrome-free, low VOC inks

**QP Jr's** (Quickie Prep) – Low-lint solvent saturated wipes for cleaning marker tips, inkjet printheads and spray guns.

**DPI 24 Inks** – For batch type part dipping, spinning, tumbling, spraying or striping. Can be resistant to water, oil, grease, acid or caustic wash.



## Pigmented Colors

NOTE: Ink swatches are to be used as reference only.

## Non-Pigmented Colors

Used for light colored surfaces.

